

**Face mill arbor extension long, Spigot \varnothing d1: 22mm****Order data**

Order number	301106 22
GTIN	4045197778482
Item class	32B

Description**Version:**

Mounting spigot, bore and all contact surfaces are ground at the collar.

Application:

For flexible extensions of face mill arbors. Economy alternative to expensive custom-made arbors. 3 options for use: short (45 mm) or long (70 mm) extension or maximum extension by combining two short extensions (2×45 mm).

Supplied with:

Suitable lock screw.

Optional extras:

Special toggle spanner No. 309840.

Technical description

Overall length L	70 mm
Spigot \varnothing d ₁	22 mm
External \varnothing D	48 mm
A	19 mm
Standard	DIN 6357
Concentricity	$\leq 3 \mu\text{m}$

Type of product	Extension
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Accessories

Locking screw for extension for mandrel length L 70 mm	301111 70
Toggle spanner for mandrel Ø 50 mm	309840 50
Toggle spanner for mandrel Ø 60 mm	309840 60
Clamping screw for extension 70 mm for spigot Ø D1 27 mm	301108 27
Toggle spanner for mandrel Ø 32 mm	309840 32
Toggle spanner for mandrel Ø 13 mm	309840 13
Clamping screw for extension 70 mm for spigot Ø D1 40 mm	301108 40
Clamping screw for extension 70 mm for spigot Ø D1 32 mm	301108 32
Toggle spanner for mandrel Ø 16 mm	309840 16
Toggle spanner for mandrel Ø 27 mm	309840 27
Toggle spanner for mandrel Ø 40 mm	309840 40
Toggle spanner for mandrel Ø 22 mm	309840 22